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## 2x4-Channel, Simultaneous-Sampling 12-Bit ADCs

### **General Description**

The MAX115/MAX116 are high-speed, multichannel, 12-bit data-acquisition systems (DAS) with simultaneous track/holds (T/Hs). These devices contain a 12-bit, 2 $\mu$ s, successive-approximation analog-to-digital converter (ADC), a +2.5V reference, a buffered reference input, and a bank of four simultaneous-sampling T/H amplifiers that preserve the relative phase information of the sampled inputs. The MAX115/MAX116 have two multiplexed inputs for each T/H, allowing a total of eight inputs. In addition, the converter is overvoltage tolerant to  $\pm 17$ V. A fault condition on any channel will not damage the IC. Available input ranges are  $\pm 5$ V (MAX115) and  $\pm 2.5$ V (MAX116).

The parallel interface's data access and bus release timing specifications are compatible with most popular digital signal processors and 16-bit/32-bit microprocessors. The MAX115/MAX116 conversion results can be accessed without resorting to wait-states.

### **Applications**

Multiphase Motor Control
Power-Grid Synchronization
Power-Factor Monitoring
Digital Signal Processing
Vibration and Waveform Analysis

#### **Features**

- ◆ Four Simultaneous-Sampling T/H Amplifiers with Two Multiplexed Inputs (Eight Single-Ended Inputs Total)
- ♦ 2µs Conversion Time per Channel
- ♦ Throughput: 390ksps (1 Channel)

218ksps (2 Channels) 152ksps (3 Channels) 116ksps (4 Channels)

- ♦ Input Range: ± 5V (MAX115) ± 2.5V (MAX116)
- **♦** Fault-Protected Input Multiplexer (±17V)
- ♦ Internal +2.5V or External Reference Operation
- **♦ Programmable On-Board Sequencer**
- ♦ High-Speed Parallel DSP Interface
- ♦ Internal 10MHz Clock

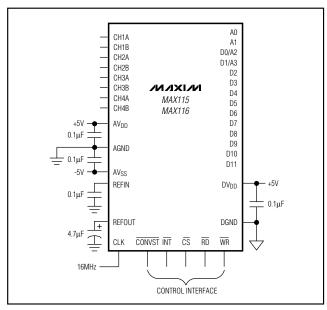
### Ordering Information

PART	TEMP. RANGE	PIN-PACKAGE
MAX115CAX	0°C to +70°C	36 SSOP
MAX115EAX	-40°C to +85°C	36 SSOP
MAX116CAX	0°C to +70°C	36 SSOP
MAX116EAX	-40°C to +85°C	36 SSOP

## Pin Configuration

#### TOP VIEW CH2B 36 AGND CH2A 2 35 CH3B 34 CH3A CH1B 3 33 CH4B CH1A 4 MIXIM 32 CH4A 31 AV<sub>SS</sub> REFIN 6 30 INT REFOUT 7 AGND 8 29 CONVST 28 RD D11 (MSB) 9 27 WR D10 1 26 CS D9 11 25 CLK D8 12 24 A0 D7 13 23 A1 D6 14 22 D0/A2 (LSB) D5 15 D4 16 21 D1/A3 DV<sub>DD</sub> 17 20 D2 DGND 18 19 D3 SSOF

### Typical Operating Circuit



**MIXIM** 

Maxim Integrated Products

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### **ABSOLUTE MAXIMUM RATINGS**

AV <sub>DD</sub> to AGND	0.3V to 6V
AVSS to AGND	0.3V to -6V
DV <sub>DD</sub> to DGND	0.3V to 6V
AGND to DGND	0.3V to 0.3V
CH to AGND	±17V
REFIN, REFOUT to AGND	0.3V to 6V
Digital Inputs/Outputs to DGND.	0.3V to (DV <sub>DD</sub> + 0.3V)

Continuous Power Dissipation (T <sub>A</sub> = 36-Pin SSOP (derate 11.8mW/°C a	
Operating Temperature Ranges	
MAX115_CAX/MAX116_CAX	0°C to +70°C
MAX115_EAX/MAX116_EAX	40°C to +85°C
Junction Temperature	+150°C
Storage Temperature Range	65°C to +150°C
Lead Temperature (soldering, 10s).	300°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

### **ELECTRICAL CHARACTERISTICS**

 $(AV_{DD} = +5V \pm 5\%, AV_{SS} = -5V \pm 5\%, DV_{DD} = +5V \pm 5\%, V_{REFIN} = +2.5V$  (external reference), AGND = DGND = 0, 4.7 $\mu$ F capacitor from REFOUT to AGND, 0.1 $\mu$ F capacitor from REFIN to AGND, f<sub>CLK</sub> = 16MHz, external clock, 50% duty cycle. T<sub>A</sub> = T<sub>MIN</sub> to T<sub>MAX</sub>, unless otherwise noted. Typical values are at T<sub>A</sub> = +25°C.)

PARAMETER	SYMBOL	CON	DITIONS	MIN	TYP	MAX	UNITS	
DC ACCURACY (Note 1)	1	1		1			1	
Resolution	N	All channels		12			Bits	
Integral Nonlinearity (Note 2)	INL				0.6	±1	LSB	
Differential Nonlinearity	DNL				0.6	±1	LSB	
		MAX115	T <sub>A</sub> = +25°C		±5	±15		
Dinalar Zara Errar		IVIAATTS	$T_A = T_{MIN}$ to $T_{MAX}$			±30	\/	
Bipolar Zero Error		MANAG	T <sub>A</sub> = +25°C		±5	±10	- mV	
		MAX116	TA = TMIN to TMAX			±18	-	
Bipolar Zero-Error Match		Between all channels	3		2	5	mV	
Zana Oada Tanasa		MAX115 MAX116			180		- μV/°C	
Zero-Code Tempco					90			
		MANAT	T <sub>A</sub> = +25°C		±5	±15		
0 : 5		MAX115	$T_A = T_{MIN}$ to $T_{MAX}$			±25	mV	
Gain Error		1407446	T <sub>A</sub> = +25°C		±5	±10		
		MAX116	$T_A = T_{MIN}$ to $T_{MAX}$			±18		
Gain Error Match					2	5	mV	
O-i F T		MAX115			120			
Gain Error Tempco		MAX116			60		μV/°C	
DYNAMIC PERFORMANCE (fCI	$_{\rm K}$ = 16MHz,	f <sub>IN</sub> = 10.06kHz) (Note	s 1, 3)					
Signal-to-Noise Ratio	SNR	(Note 4)		69			dB	
Total Harmonic Distortion	THD	(Notes 4, 5)				-80	dB	
Spurious-Free Dynamic Range	SFDR	(Note 4)		80			dB	
Channel-to-Channel Isolation		(Note 6)			80		dB	

## **ELECTRICAL CHARACTERISTICS (continued)**

 $(AV_{DD} = +5V \pm 5\%, AV_{SS} = -5V \pm 5\%, DV_{DD} = +5V \pm 5\%, V_{REFIN} = +2.5V$  (external reference), AGND = DGND = 0, 4.7 $\mu$ F capacitor from REFOUT to AGND, 0.1 $\mu$ F capacitor from REFIN to AGND, f<sub>CLK</sub> = 16MHz, external clock, 50% duty cycle. T<sub>A</sub> = T<sub>MIN</sub> to T<sub>MAX</sub>, unless otherwise noted. Typical values are at T<sub>A</sub> = +25°C.)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS	
ANALOG INPUT			l .				
January Vallagua Dangara	V	MAX115			±5	±5 V	
Input Voltage Range	V <sub>IN</sub>	MAX116			±2.5	V 	
Inner it Coursent	I	MAX115 (-5V to +5V range)			±625		
Input Current	IIN	MAX116 (-2.5V to +2.5V range)			±15	μΑ	
Input Capacitance	CIN			16		pF	
TRACK/HOLD	·						
Acquisition Time	tacq		600			ns	
Small-Signal Bandwidth				10		MHz	
Full-Power Bandwidth				1.3		MHz	
Drop Rate				2		mV/ms	
Aperture Delay				10		ns	
Aperture Jitter				30		ps	
Aperture-Delay Matching				500		ps	
REFERENCE OUTPUT (Note	7)						
Output Voltage	VREFOUT	T <sub>A</sub> = +25°C	2.462	2.5	2.532	V	
External Load Regulation		0 < I <sub>REF</sub> < 1mA		0.5		mV/mA	
REFOUT Tempco		(Note 8)		30		ppm/°C	
External Capacitive Bypass at REFIN			0.1			μF	
External Capacitive Bypass at REFOUT			4.7		22	μF	
REFERENCE INPUT							
Input Voltage Range			2.40	2.50	2.60	V	
Input Current					±50	μΑ	
Input Resistance (Note 9)				10		kΩ	
Input Capacitance				10		рF	
EXTERNAL CLOCK	<u>'</u>		1			•	
External Clock Frequency					16	MHz	
INTERNAL CLOCK	•		<u>.</u>				
Internal Clock Frequency			5.6	10	14.8	MHz	
DIGITAL INPUTS (CONVST, I	RD, WR, CS, C	LK, A0-A3) (Note 1)	<u>.</u>				
Input High Voltage	VIH		2.4			V	
Input Low Voltage	VIL				8.0	V	
Input Current	I <sub>IN</sub>	CONVST, RD, WR, CS, CLK			±1	μΑ	
		A0–A3			±10	·	
Input Capacitance	CIN			15		pF	



### **ELECTRICAL CHARACTERISTICS (continued)**

 $(AV_{DD} = +5V \pm 5\%, AV_{SS} = -5V \pm 5\%, DV_{DD} = +5V \pm 5\%, V_{REFIN} = +2.5V$  (external reference), AGND = DGND = 0, 4.7 $\mu$ F capacitor from REFOUT to AGND, 0.1 $\mu$ F capacitor from REFIN to AGND, f<sub>CLK</sub> = 16MHz, external clock, 50% duty cycle. T<sub>A</sub> = T<sub>MIN</sub> to T<sub>MAX</sub>, unless otherwise noted. Typical values are at T<sub>A</sub> = +25°C.)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS		
DIGITAL OUTPUTS (D0-D11, INT)								
Output High Voltage	V <sub>OH</sub>	I <sub>OUT</sub> = 1mA	4			V		
Output Low Voltage	VOL	I <sub>OUT</sub> = -1.6mA			0.4	V		
Three-State Leakage Current		D0-D11			±10	μΑ		
Three-State Output Capacitance				10		pF		
POWER REQUIREMENTS			•					
Positive Supply Voltage	AV <sub>DD</sub>		4.75	5	5.25	V		
Negative Supply Voltage	AVSS		-5.25	-5	-4.75	V		
Digital Supply Voltage	DV <sub>DD</sub>		4.75	5	5.25	V		
Positive Supply Current	lavdd			17	25	mA		
Negative Supply Current	IAVSS		-20	-15		mA		
Digital Supply Current				3	6	mA		
Shutdown Positive Current				1		μΑ		
Shutdown Negative Current				-1		μΑ		
Shutdown Digital Current				13		μΑ		
Positive Supply Rejection	PSRR+	(Note 10)			±1	LSB		
Negative Supply Rejection	PSRR-	(Note 10)			±1	LSB		
Power Dissipation		(Note 11)		175		mW		

#### **TIMING CHARACTERISTICS**

(See Figure 4,  $AV_{DD} = +5V$ ,  $AV_{SS} = -5V$ ,  $DV_{DD} = +5V$ , AGND = DGND = 0,  $T_A = T_{MIN}$  to  $T_{MAX}$ , Typical values are at  $T_A = +25^{\circ}C$ , unless otherwise noted.)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
CONVST Pulse Width	tcw		30			ns
CS to WR Setup Time	tcws	Guaranteed by design	0			ns
CS to WR Hold Time	tcwH	Guaranteed by design	0			ns
WR Low Pulse Width	t₩R		30			ns
Address Setup Time	tas		30			ns
Address Hold Time	t <sub>AH</sub>		0			ns
RD to INT Delay	t <sub>ID</sub>	25pF load			55	ns
Delay Time Between Reads	t <sub>RD</sub>		45			ns
CS to RD Setup Time	tcrs	Guaranteed by design	0			ns
CS to RD Hold Time	tcrh	Guaranteed by design	0			ns
RD Low Pulse Width	tRD		30			ns
Data-Access Time	t <sub>DA</sub>	25pF load (Note 12)			40	ns
Bus-Relinquish Time	tDH	25pF load (Note 13)	5		45	ns

#### **TIMING CHARACTERISTICS (continued)**

(See Figure 4,  $AV_{DD} = +5V$ ,  $AV_{SS} = -5V$ ,  $DV_{DD} = +5V$ , AGND = DGND = 0,  $T_A = T_{MIN}$  to  $T_{MAX}$ , Typical values are at  $T_A = +25^{\circ}C$  unless otherwise noted.)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS	
Conversion Time		Mode 1, channel 1			2		
	to 0.11.	Mode 2, channel 2			4		
	tCONV	Mode 3, channel 3			6	μs	
		Mode 4, channel 4			8		
		Mode 1, channel 1			390		
Conversion Rate		Mode 2, channel 2			218	kono	
Conversion Rate		Mode 3, channel 3			152	ksps	
		Mode 4, channel 4			116		
Startup Time		Exiting shutdown		20		ms	

- Note 1: AVDD = +5V, AVSS = -5V, DVDD = +5V, VREFIN = 2.500V (external), VIN = ±5V (MAX115) or ±2.5V (MAX116).
- **Note 2:** Integral nonlinearity is the analog value's deviation at any code from its theoretical value after the full-scale range and offset have been calibrated.
- Note 3: CLK synchronized with CONVST.
- **Note 4:**  $f_{IN} = 10.06 \text{kHz}$ ,  $V_{IN} = \pm 5 \text{V}$  (MAX115) or  $\pm 2.5 \text{V}$  (MAX116).
- Note 5: First five harmonics.
- Note 6: All inputs except CH1A driven with ±5V (MAX115) or ±2.5V (MAX116) 10.06kHz signal, CH1A connected to AGND and digitized
- Note 7:  $AV_{DD} = DV_{DD} = +5V$ ,  $AV_{SS} = -5V$ ,  $V_{IN} = 0V$  (all channels).
- **Note 8:** Temperature drift is defined as the change in output voltage from +25°C to  $T_{MIN}$  or  $T_{MAX}$ . It is calculated as  $TC = [\Delta REFOUT/REFOUT] / \Delta T$ .
- Note 9: See Figure 2.
- **Note 10:** Defined as the change in positive full scale caused by a ±5% variation in the nominal supply voltage. Tested with one input at full scale and all others at AGND. V<sub>REFIN</sub> = +2.5V (internal).
- Note 11: Tested with all inputs connected to AGND. VREFIN = +2.5V (internal).
- **Note 12:** The data access time is defined as the time required for an output to cross +0.8V or +2.0V. It is measured using the circuit of Figure 1. The measured number is then extrapolated back to determine the value with a 25pF load.
- Note 13: The bus relinquish time is derived from the measured time taken for the data outputs to change +0.5V when loaded with the circuit of Figure 1. The measured number is then extrapolated back to remove the effects of charging and discharging the 120pF capacitor. The time given is the part's true bus relinquish time, which is independent of the external bus loading capacitance.

### **Pin Description**

PIN	NAME	FUNCTION
1, 2	CH2B, CH2A	Channel 2 Multiplexed Inputs (single-ended)
3, 4	CH1B, CH1A	Channel 1 Multiplexed Inputs (single-ended)
5	AV <sub>DD</sub>	Analog Supply Voltage
6	REFIN	External reference input/internal reference output. Bypass with a 0.1µF capacitor to AGND.
7	REFOUT	Reference-Buffer output. Bypass with a 4.7µF capacitor to AGND.
8, 36	AGND	Analog ground. Both pins must be connected to ground.
9–16	D11-D4	Data Bits. D11 = MSB.
17	DV <sub>DD</sub>	Digital Supply Voltage
18	DGND	Digital Ground
19, 20	D3, D2	Data Bits
21, 22	D1/A3, D0/A2	Bidirectional Data Bits/Address Bits
23, 24	A1, A0	Address Bits
25	CLK	Clock Input (duty cycle must be 30% to 70%). Connect CLK to DV <sub>DD</sub> to activate internal clock.
26	CS	Chip-Select Input (active-low)
27	WR	Write Input (active-low)
28	RD	Read Input (active-low)
29	CONVST	Conversion-Start input. Rising edge initiates sampling and conversion sequence.
30	ĪNT	Interrupt output. Falling edge indicates the end of a conversion sequence.
31	AV <sub>SS</sub>	Analog Supply Voltage
32, 33	CH4A, CH4B	Channel 4 Multiplexed Inputs (single-ended)
34, 35	CH3A, CH3B	Channel 3 Multiplexed Inputs (single-ended)

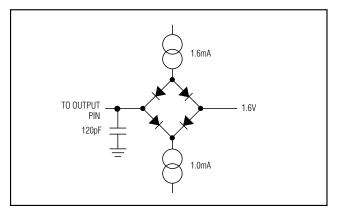


Figure 1. Load Circuit for Access Time and Bus Relinquish Time

### Detailed Description

The MAX115/MAX116 use a successive-approximation conversion technique and four simultaneous-sampling track/hold (T/H) amplifiers to convert analog signals into 12-bit digital outputs. Each T/H has two multiplexed inputs, allowing a total of eight inputs. Each T/H output is converted and stored in memory to be accessed sequentially by the parallel interface with successive read cycles. The MAX115/MAX116 internal microsequencer can be programmed to digitize one, two, three, or four inputs sampled simultaneously from either of the two banks of four inputs (Figure 2). The MAX115/MAX116 can operate with either an external or internal clock. For internal operation, connect CLK to DVDD.

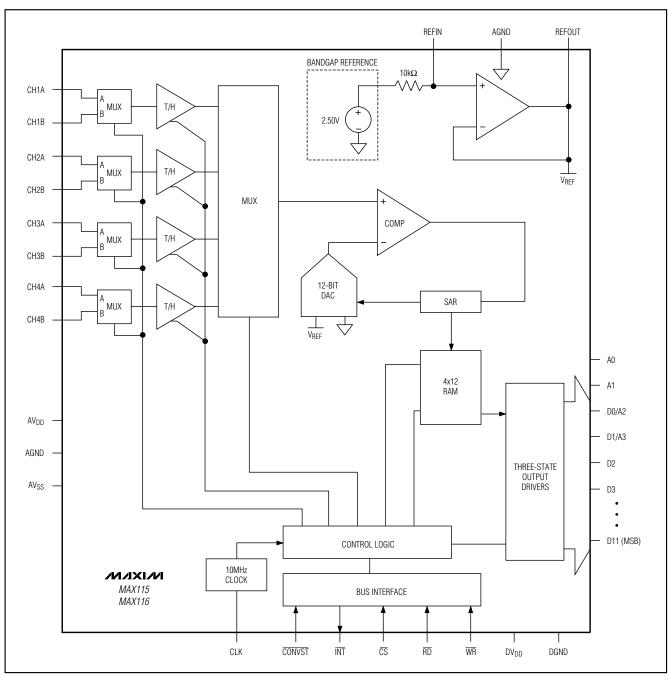


Figure 2. Functional Diagram

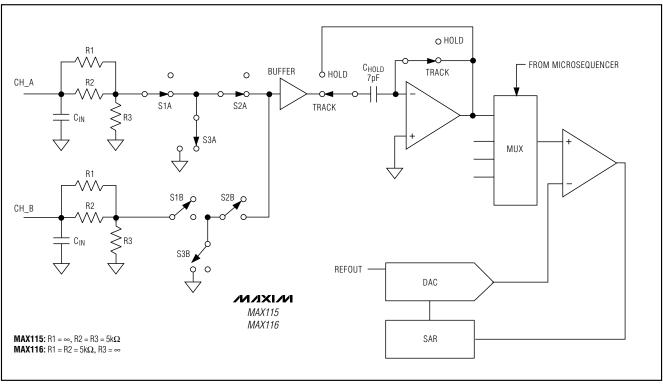


Figure 3. Equivalent Input Circuit

The conversion timing and control sequences are derived from either an internal clock or an external clock, the CONVST signal, and the programmed mode. The T/H amplifiers hold the input voltages at the CONVST rising edge. Additional CONVST pulses are ignored until the last conversion for the sample is complete. An on-board sequencer converts one to four channels per CONVST pulse. In the default mode, one T/H output (CH1A) is converted. An interrupt signal (INT) is provided after the last conversion is complete. Convert two to four channels by reprogramming the MAX115/MAX116 through the bidirectional parallel interface. Once programmed, the MAX115/MAX116 continues to convert the specified number of channels per CONVST pulse until they are reprogrammed. The channels are converted sequentially, beginning with CH1. The INT signal always follows the end of the last conversion in a conversion sequence. The ADC converts each assigned channel in 2µs and stores the result in an internal 4 x 12-bit memory.

At the end of the last conversion,  $\overline{\text{INT}}$  goes low and the T/H amplifiers begin to track the inputs again. The data can be accessed by applying successive pulses to the  $\overline{\text{RD}}$  pin. Successive reads access data words sequen-

tially. The memory is not random-access and data from CH1 is always read first. After performing four consecutive reads or initiating a new conversion, the address pointer selects CH1 again. Additional read pulses cycle through the data words.  $\overline{\text{CS}}$  can be held low during successive reads.

#### **Input Bandwidth**

The T/H's input tracking circuitry has a 10MHz small-signal bandwidth, so it is possible to digitize high-speed transient events and measure periodic signals with bandwidths exceeding the ADC's sampling rate by using undersampling techniques. To avoid high-frequency signals being aliased into the frequency band of interest, anti-alias filtering is recommended.

#### Analog Input Range and Input Protection

The MAX115's input range is  $\pm 5$ V, and the MAX116's input range is  $\pm 2.5$ V. The input resistance for the MAX115 is  $10k\Omega$  (typ), and the input resistance for the MAX116 is  $1M\Omega$  (typ). An input protection structure allows input voltages to  $\pm 17$ V without harming the IC. This protection is also active in shutdown mode.

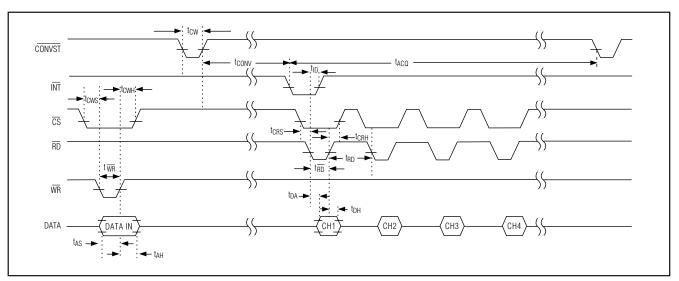


Figure 4. Timing Diagram

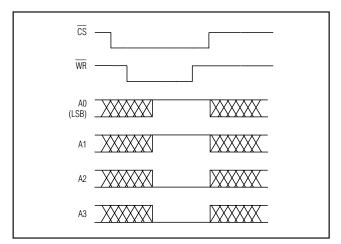


Figure 5. Programming a Four-Channel Conversion, Input Mux A

#### Track/Holds

The MAX115/MAX116 feature four simultaneous T/Hs. Each T/H has two multiplexed inputs. A T-switch input configuration provides excellent hold-mode isolation. Allow 600ns acquisition time for 12-bit accuracy.

The T/H aperture delay is typically 10ns. The 500ps aperture-delay mismatch between the T/Hs allows the relative phase information of up to four different inputs to be preserved. Figure 3 shows the equivalent input circuit, illustrating the ADC's sampling architecture. Only one of four T/H stages with its two multiplexed inputs (CH\_A and CH\_B) is shown. All switches are in track configuration for channel A. An internal buffer charges the hold capacitor to minimize the required

acquisition time between conversions. The analog input appears as a 10k $\Omega$  resistor in parallel with a 16pF capacitor for the MAX115 and as a 1M $\Omega$  resistor in parallel with a 16pF capacitor for the MAX116.

Between conversions, the buffer input is connected to channel 1 of the selected track/hold bank. When a channel is not selected, switches S1, S2, and S3 are placed in hold mode to improve channel-to-channel isolation.

#### **Digital Interface**

Input data (A0–A3) and output data (D0–D11) are multiplexed on a three-state bidirectional interface. This parallel I/O can easily be interfaced with a microprocessor ( $\mu$ P) or DSP.  $\overline{CS}$ ,  $\overline{WR}$ , and  $\overline{RD}$  control the write and read operations.  $\overline{CS}$  is the standard chip-select signal, which enables the controller to address the MAX115/MAX116 as an I/O port. When  $\overline{CS}$  is high, it disables the  $\overline{WR}$  and  $\overline{RD}$  inputs and forces the interface into a high-Z state. Figure 4 details the interface timing.

#### **Programming Modes**

The MAX115/MAX116 have eight conversion modes plus power-down, which are programmed through a bidirectional parallel interface. At power-up, the devices default to the Input Mux A/Single-Channel Conversion mode. The user can select between two banks (mux inputs A or mux inputs B) of four simultaneous-sampled input channels, as illustrated in Figure 2. An internal microsequencer can be programmed to convert one to four channels of the selected bank per sample. For a single-channel conversion, CH1 is digitized, and then INT goes low to indicate completion of the conversion.

**Table 1. Modes of Operation** 

А3	A2	A1	Α0	CONVERSION TIME (µs)	MODE
0	0	0	0	2	Input Mux A/Single-Channel Conversion (default at power-up)
0	0	0	1	4	Input Mux A/Two-Channel Conversion
0	0	1	0	6	Input Mux A/Three-Channel Conversion
0	0	1	1	8	Input Mux A/Four-Channel Conversion
0	1	0	0	2	Input Mux B/Single-Channel Conversion
0	1	0	1	4	Input Mux B/Two-Channel Conversion
0	1	1	0	6	Input Mux B/Three-Channel Conversion
0	1	1	1	8	Input Mux B/Four-Channel Conversion
1	Х	Х	Х	_	Power-Down

X = Don't care

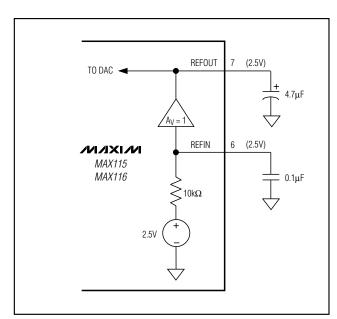


Figure 6. Internal Reference

For multichannel conversions,  $\overline{\text{INT}}$  goes low after the last channel has been digitized.

To input data into the MAX115/MAX116, pull  $\overline{CS}$  low, program the bidirectional pins A0–A3 (Table 1), and pulse  $\overline{WR}$  low. Data is latched into the devices on the  $\overline{WR}$  or  $\overline{CS}$  rising edge. The ADC is now ready to convert. Once programmed, the ADC continues operating in the same mode until reprogrammed or until power is removed. Figure 5 shows an example of programming a four-channel conversion using Input Mux A.

#### Starting a Conversion

After programming the MAX115/MAX116 as outlined in the *Programming Modes* section, pulse CONVST low to initiate a conversion sequence. The analog inputs are sampled at the CONVST rising edge. Do not start a new conversion while the conversion is in progress. Monitor the INT output. A falling edge indicates the end of a conversion sequence.

#### Reading a Conversion

Digitized data from up to four channels is stored in memory to be read out through the parallel interface. After receiving an  $\overline{\text{INT}}$  signal, the user can access up to four conversion results by performing up to four read operations.

With  $\overline{\text{CS}}$  low, the conversion results from  $\overline{\text{CH1}}_-$  are accessed, and  $\overline{\text{INT}}$  is reset high on the first  $\overline{\text{RD}}$  falling edge. On the  $\overline{\text{RD}}$  rising edge, the internal address pointer is advanced. If a single conversion is programmed, only one  $\overline{\text{RD}}$  pulse is required. For multichannel conversions, up to four  $\overline{\text{RD}}$  falling edges sequentially access the data for channels 1 through 4. For any number of channels converted, the address pointer is reset to CH1\_ after four  $\overline{\text{RD}}$  pulses. The address pointer also resets after receiving a  $\overline{\text{CNVST}}$  pulse. Do not perform a read operation during conversion; it will corrupt the conversion's accuracy.

## Applications Information

#### Clock

The MAX115/MAX116 have an internal 10MHz (typ) clock, which is activated by connecting CLK to DVDD (internal clock startup time is 165 $\mu$ s typ). The CLK input also accepts an external clock with duty cycle between 30% and 70%.

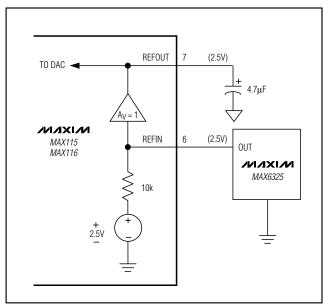


Figure 7. External Reference

#### Internal and External Reference

The MAX115/MAX116 can be used with an internal or external reference voltage. An external +2.5 reference can be connected directly at REFIN. An internal buffer with a gain of +1 provides +2.5V at REFOUT.

#### Internal Reference

The full-scale range with the internal reference is  $\pm 5V$  for the MAX115 and  $\pm 2.5V$  for the MAX116. Bypass REFIN with a  $0.1\mu F$  capacitor to AGND, and bypass the REFOUT pin with a  $4.7\mu F$  (min) capacitor to AGND (Figure 6). The maximum value to compensate the reference buffer is  $22\mu F$ . Larger values are acceptable if low-ESR capacitors are used.

#### External Reference

For operation over a wide temperature range, an external +2.5V reference with tighter specifications improves accuracy. The MAX6325 is an excellent choice to match the MAX115/MAX116 accuracy over the commercial and extended temperature ranges with a 1ppm/°C (max) temperature drift. Connect an external reference at REFIN as shown in Figure 7. The minimum impedance is  $7k\Omega$  for DC currents in both normal operation and shutdown. Bypass REFOUT with a  $4.7\mu F$  low-ESR capacitor.

#### **Power-On Reset**

When power is first applied, the internal power-on reset (POR) circuitry activates the MAX115/MAX116 with INT = high, ready to convert. The default conversion mode

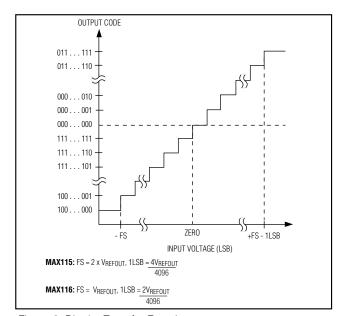


Figure 8. Bipolar Transfer Function

is Input Mux A/Single Channel Conversion. See the *Programming Modes* section if other configurations are desired.

After the power supplies have been stabilized, the reset time is  $5\mu s$ . No conversions should be performed during this phase. At power-up, data-in memory is undefined.

#### **Software Power-Down**

Software power-down is activated by setting bit A3 of the control word high (Table 1). It is asserted after the WR or CS rising edge, at which point the ADC immediately powers down to a low quiescent-current state. lavpp and layss drop to less than 1µA (typ), and lpvpp drops to 13µA (typ). The ADC circuitry and reference buffer are turned off, but the digital interface and the reference remain active for fast power-up recovery. Wake up the MAX115/MAX116 by writing a control word (A0-A3, Table 1). The bidirectional interface interprets a logic zero at A3 as the start signal, and powers up in the mode selected by A0, A1, and A2. The reference buffer's settling time and the bypass capacitor's value dominate the power-up delay. With the recommended 4.7µF at REFOUT, the power-up delay is typically 20ms.

#### **Transfer Function**

The MAX115/MAX116 have bipolar input ranges. Figure 8 shows the bipolar/output transfer function. Code transitions occur at successive-integer least significant bit

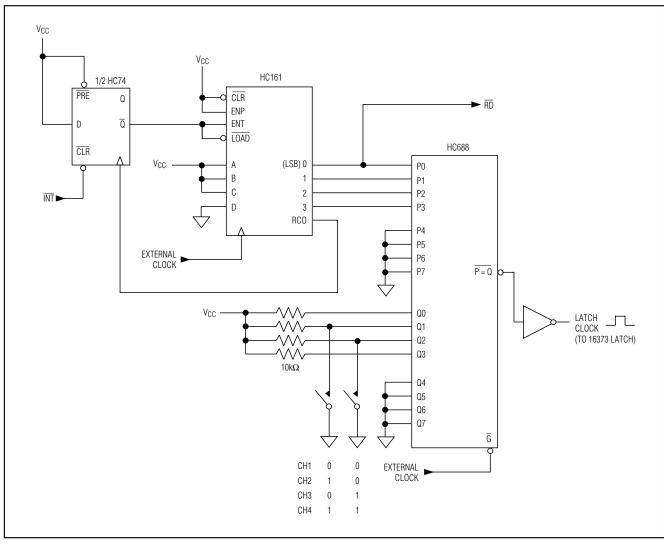


Figure 9. Output Demultiplexer Circuit

(LSB) values. Output coding is two-complement binary with 1LSB = 2.44mV for the MAX115 and 1LSB = 1.22mV for the MAX116.

#### **Output Demultiplexer**

An output demultiplexer circuit is useful for isolating data from one channel in a four-channel conversion sequence. Figure 9's circuit uses the external 16MHz clock and the INT signal to generate four RD pulses and a latch clock to save data from the desired channel. CS must be low during the four RD pulses. The channel is selected with the binary coding of two switches. A 16-bit 16373 latch simplifies layout.

#### **Motor-Control Applications**

Vector motor control requires monitoring of the individual phase currents. In their most basic application, the MAX115/MAX116 simultaneously sample two currents (CH1A and CH2A, Figure 10) and preserve the necessary relative phase information. Only two of the three phase currents have to be digitized because the third component can be mathematically derived with a coordinate transformation.

The circuit of Figure 10 shows a typical vector motorcontrol application using all available inputs of the MAX115/MAX116. CH1A and CH2A are connected to two isolated Hall-effect current sensors and are a

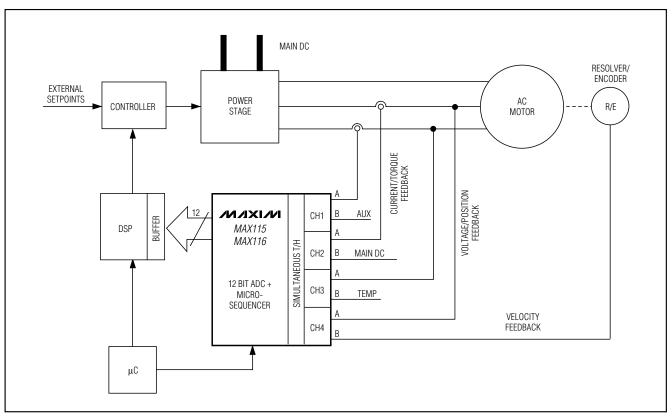


Figure 10. Vector Motor Control

part of the current (torque) feedback loop. The MAX115/MAX116 digitize the currents and deliver raw data to the following DSP and controller stages, where the vector processing takes place. Sensorless vector control uses a computer model for the motor and an algorithm to split each output current into its magnetizing (stator current) and torque-producing (rotor current) components.

If a two-to-three phase conversion is not practical, three currents can be sampled simultaneously with the addition of a third sensor (not shown). Optional voltage (position) feedback can be derived by measuring two phase voltages (CH3A, CH4A). Typically, an isolated differential amplifier is used between the motor and the MAX115/MAX116. Again, the third phase voltage can be derived from the magnitude (phase voltage) and its relative phase.

For optimum speed control and good load regulation close to zero speed, additional velocity and position feedback are derived from an encoder or resolver and brought to the MAX115/MAX116 at CH4B. The addi-

tional channels can be used to evaluate slower analog inputs, such as the main DC bus voltage (CH2B), temperature sensors (CH3B), or other analog inputs (AUX, CH1B).

## Power-Supply Bypassing and Ground Management

For optimum system performance, use printed circuit boards with separate analog and digital ground planes. Wire-wrapped boards are not recommended. Connect the two ground planes together at the low-impedance power-supply source. For the best ground connection, connect the DGND and AGND pins together and connect that point to the system analog ground plane to avoid interference from other digital noise sources. If DGND is connected to the system digital ground, digital noise may get through to the ADC's analog portion.

The AGND pins must be connected directly to a low-impedance ground plane. Extra impedance between the pins and the ground plane increases crosstalk and degrades INL.

Bypass AV<sub>DD</sub> and AV<sub>SS</sub> with 0.1µF ceramic capacitors to AGND. Mount them with short leads close to the device. Ferrite beads may also be used to further isolate the analog and digital power supplies. Bypass DV<sub>DD</sub> with a 0.1µF ceramic capacitor to DGND.

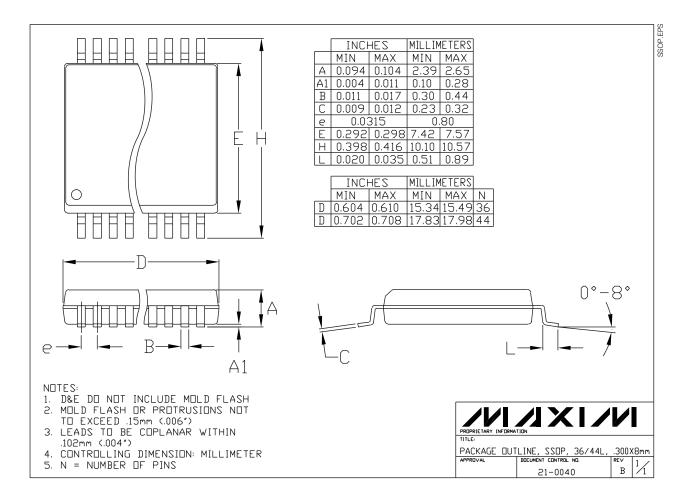
### Chip Information

**TRANSISTOR COUNT: 4116** 

SUBSTRATE CONNECTED TO AVSS

PROCESS: BiCMOS

### Package Information



Maxim cannot assume responsibility for use of any circuitry other than circuitry entirely embodied in a Maxim product. No circuit patent licenses are implied. Maxim reserves the right to change the circuitry and specifications without notice at any time.